



**SALES SPECIFICATION**

Code: TCH

Description: Trichlorethylene

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Appearance	Colourless transparent Liquid			
Perchloroethylene	99.2		% (w/w)	
Water		0.015	%(w/w)	
Alkalies as NaOH		0.015	%(w/w)	
Free Chlorine		Nil	%(w/w)	
Non Volatile material		0.0015	%(w/w)	
Colour at Hasen		20		
Density by 20°C	1.463	1.465	g/cm <sup>3</sup>	
Melting Point	-73		°C	
pH	9	11		
Stabiliser - Triethylamine		125	g/MT	

Comments: Physical properties are not monitored constantly.

Issue of Revision Date: 21-03-2006

Spec Version Number: 1